

### Core Veneer Composing Line R5

## PROVEN COMPOSING LINE FOR IMPROVED CORE VENEER RECOVERY



# Improve core veneer recovery with accurate defect removal

This R5-Series core veneer composing line helps you improve recovery of core veneer with accurate scanning and clipping of wood defects. Raute's hot melt glue spots are proven to create strong, tight joints between veneer pieces, and glue threads on both upper and lower side of the joint create an even stronger veneer mat.

Camera scanning and accurate clipping optimize the amount of good quality wood remaining after defect removal.



#### Key benefits



ONLY ONE OPERATOR NEEDED



THE TIGHTEST AND STRONGEST JOINTS IN THE WORLD



OPEN DEFECT SCANNING AND ACCURATE CLIPPING GIVES UP TO 5% MORE RECOVERY



#### **Technical specifications**

|                                       | R5-5ft      | R5-8ft      |
|---------------------------------------|-------------|-------------|
| Veneer thickness (mm)                 | 1,2 - 4,2   | 1,2 - 4,2   |
| Operators on the Line                 | 1           | 1           |
| Installed power (kW)                  | 45          | 45          |
| Line Speed up to (m/min)              | 45          | 45          |
| Capacity, (length meter/h)            | 400         | 400         |
| Minimum random width (mm)             | 60          | 60          |
| Composed sheet width (mm)             | 1000 - 4500 | 1000 - 4500 |
| Veneer Visual Analyzer R5 – Composing | •           | •           |

#### **Core Veneer Composing**

## Intelligent core veneer composing makes the most of randoms

Compose randoms to core sheets for plywood production, instead of chipping them to pulp or energy. Joint small veneer pieces together in cross-grain direction to create wider veneer sheets and use these composed sheets inside the plywood panel as core sheets.

Raute core veneer composers glue both with glue strings and hot melt glue spots making sure no overlapping occurs in the veneer mat. As a result, the veneer sheets become strong both crosswise and lengthwise.

Raute analyzers allow minor defects to remain in the sheet, maximizing recovery with negative clipping and minimizing clipping trash. Our composing lines are excellent at spotting and clipping out minor rots inside wood that would go undetected by normal scanners.

Core Veneer Composing Line R5 improves recovery of core veneer with accurate scanning and clipping of wood defects. Core Veneer Composing Line R7 maximizes core veneer recovery and helps you make the most of randoms.



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Making Wood Matter