



Block Charger R5

**OPTIMIZED CENTERING FOR
IMPROVED VENEER RECOVERY**



Block Charger R5 - optimal centering improves recovery

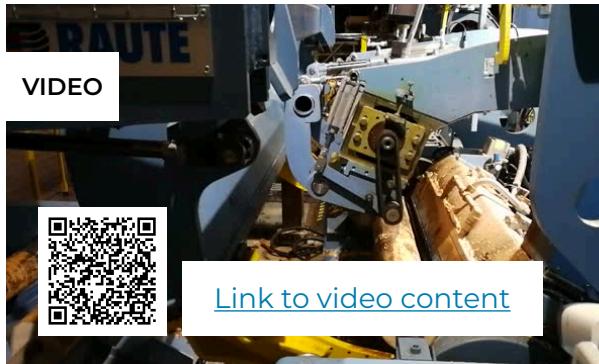
Block Charger R5 is designed to work perfectly together with Veneer Lathe R5. It can also provide a modernization to an existing line, to improve veneer recovery and capacity through better centering accuracy.

Block Centering Analyzer R5 centers blocks optimally for lathe spindles with its maximal scanning accuracy. The analyzer's advanced algorithms improve full sheet recovery up to 15%.

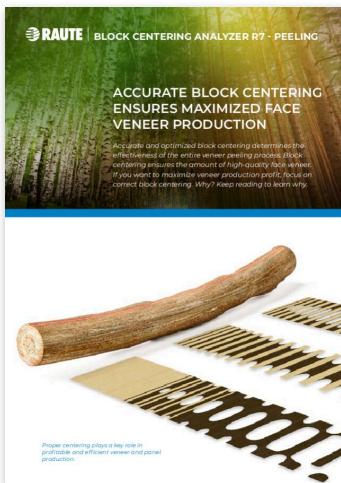
The patented autocalibration feature is optionally available also for Block Charger R5.



Images and videos



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1. ACCURATE BLOCK CENTERING

In the veneer making process, the factor that affects raw material use the most is accurate centering. Accurate centering results in the maximum use of the log and efficient veneer production. The RAUTE Block Centering and block optimizing systems have integrated autoclaving that takes care of continuous centering accuracy and the best possible veneer quality. The RAUTE Block Centering system uses a laser sensor and a camera to achieve true 3D image of block shape. This measurement data is used to define the block position to peel out maximum amount of veneer.

It is possible to replace old mechanical block centering equipment with a new "stand-alone" centering machine designed to be installed on the base of the existing equipment. Centering systems with integrated autoclaving and block optimization can be easily integrated with the latest technologies.

Block centering maintenance is an important part of maintaining profitable veneer production. Regular preventive maintenance with inspections and calibrations ensure that centering accuracy will stay at a high level.



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Technical specifications

| | |
|------------------------------|-----------------------------|
| Block Diameter (mm) | 140 - 800 |
| Block Centering | Block Centering Analyzer R7 |
| Block Cycle time up to (pcs) | 8 |
| Block length nom. (ft) | 3 - 8 |

Block chargers

Block chargers - optimal centering improves veneer recovery

Block charger is the start of your veneer, plywood or LVL manufacturing process and determines its effectiveness. If block centering is not optimized, you will permanently lose the opportunity to maximize the yield and full sheet recovery from your raw material.

Accurate laser scanning together with optimal block centering algorithms ensure recovery and maximize the amount of high-quality face veneer. Proper centering adapts to any block: different shapes and sizes, curved blocks and varied diameters.

Raute laser centering solutions in our R5 and R7-Series peeling utilize automated centering. Its patented autocalibration maintains centering accuracy improving yield in continuous operation.

Round-up lathe is an efficient method for centering straight, small diameter blocks. Raute R3-Series peeling line utilizes a manual round-up lathe before veneer peeling to peel off bark and round the blocks.

Raute centering solutions are available for new or existing Raute peeling lines as modernizations and also for other manufacturers' peeling lines.



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